

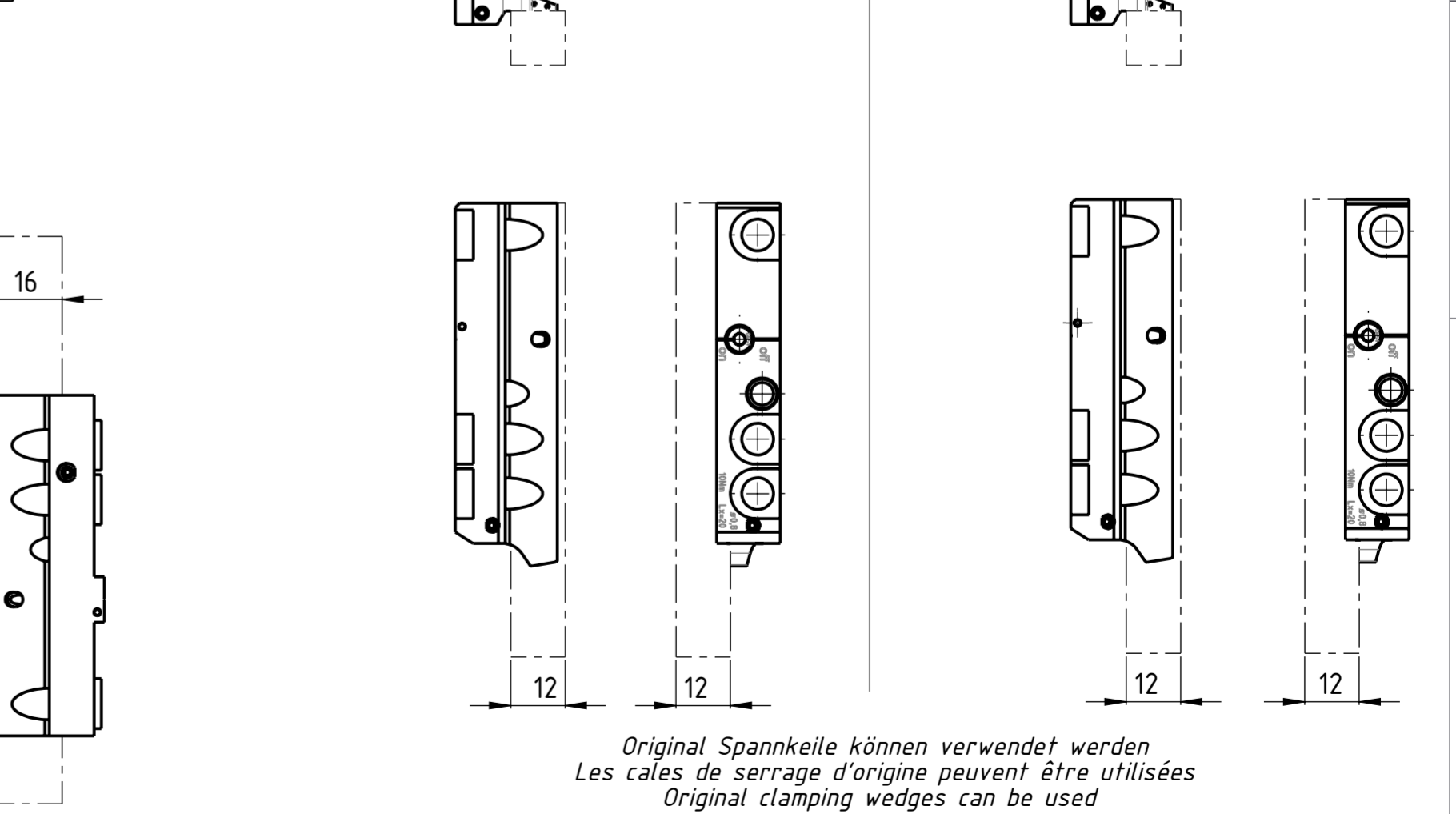
T1 Sonder Spannkeil / Special wedge
 Kühlung direkt durch Werkzeug Halter/Cooling directly through Tool Holder

A-A (1 : 2)

Lx= Vorstandlänge des Werkzeuges für optimale Kühlung
 Longueur d'outil pour un refroidissement optimal
 Tool length for optimal cooling

T1
 Recommended tool length, without insert TL = 125mm
 with insert ISO / TOP .. TL= 125mm
 with insert Cut 16 .. TL= 130mm
 with insert Cut 30 .. / 36... (short insert) TL = 136mm
 with insert Cut 30 .. (long insert) TL = 142mm

T2-T5
 Recommended tool length, without insert TL = 100mm
 with insert ISO / TOP .. TL= 100mm
 with insert Cut 16 .. TL= 105mm
 with insert Cut 30 .. / 36... (short insert) TL = 111mm
 with insert Cut 30 .. (long insert) TL = 117mm



Original Spannkeile können verwendet werden
 Les cales de serrage d'origine peuvent être utilisées
 Original clamping wedges can be used

Type of machine	Tools size	Tools size
Citizen L20 Plate ref. Nr. GTF-3812	T2-T6 12x12	T1 12x12+16x16

Beschreibung	Artikel Bezeichnung	Zeichnungsnummer	Format	Index
multidec Lub Werkzeugplatte	MLU CI-06-TPC-IC-6T	MLU-122-7-1	A2	-