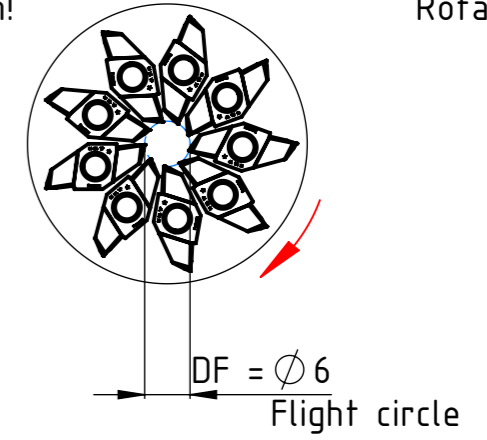
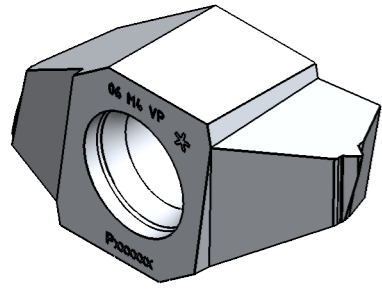


Please check and confirm the rotation direction!

Rotation direction



Machining direction

Pivot point

Axis  $\zeta$

Center of holder

Swiveling center

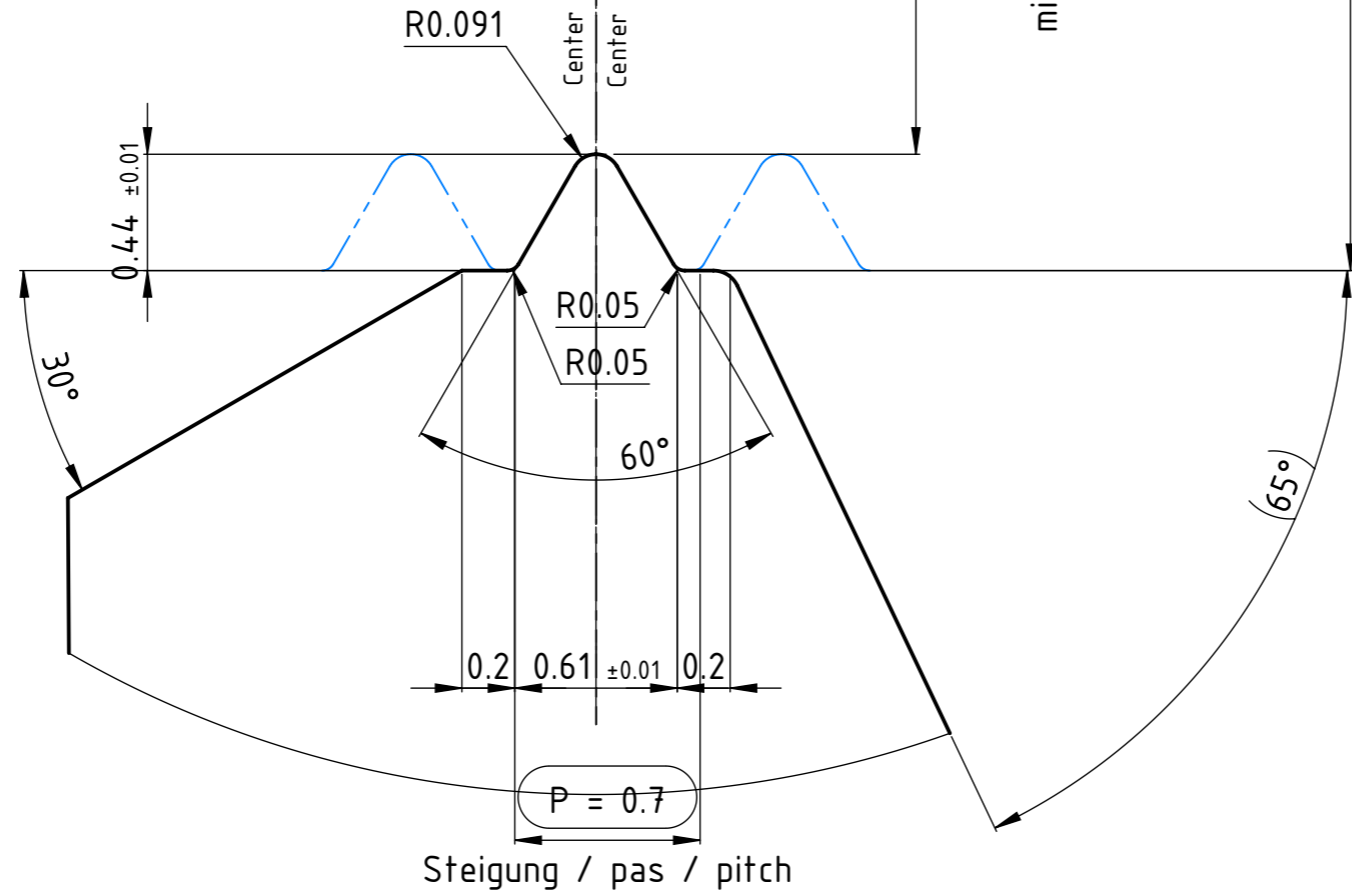
Center of profile  
Center of cutting insert

$\text{Ø } 3.121$

Kerndurchmesser  
diamètre du noyau  
minor thread diameter

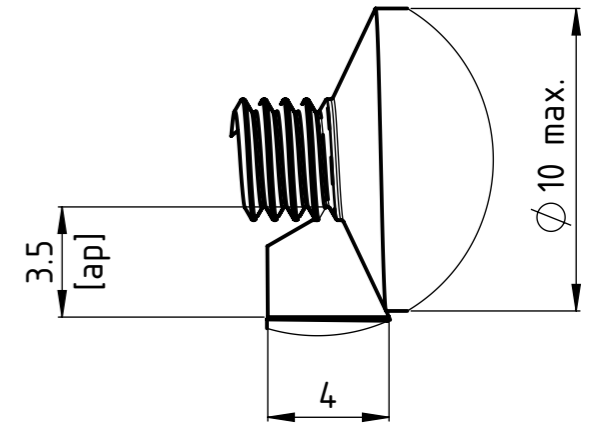
M4

Aussendurchmesser  
diamètre du sommet de filet  
major thread diameter



Steigung / pas / pitch

Bar machine direction



Number of starts/leads:

1

Leadangle:

3.58°

Original drawing:

ISO 13-19 / M4

Freigegeben von am

O.Bojic am 06.03.2020

erstellt von am

O.Bojic am 06.03.2020

Beschreibung

Multidec® Gewindewirbelplatte

Artikel Bezeichnung

MWI06 164 M4 VP

**UTILIS**  
Tooling for High Technology

Zeichnungsnummer  
MWI-3038

A3

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A3-Kunde-V7